



## Instructions for installing brass fittings

It is necessary to ensure that the fittings are used in suitable conditions for installation, i.e. media type pressure and temperature.

It is also necessary to install the fittings using the correct force - do not tighten with a torque higher than 30 Nm.

Do not use hemp to seal the threads of all brass fittings due to the risk of cracking threads due to the expandability of hemp. *Always use Teflon tape, sealant or sealing thread of the Loctite type.*

### Assembly procedure:

- clean the fitting
- hold the fitting in your left hand with the thread facing your right hand
- wind the sealing material onto the thread of the fitting counterclockwise
- when winding on the end of the fitting, be careful that the sealing material does not get into the inner hole and does not obstruct the full flow
- then screw the fitting clockwise into the prepared counterpart
- using a suitable tool, tighten with a maximum torque of 30 Nm

